

TECHNICAL SPECIFICATIONS
MIDWEST Paragon™ Series
RETRACTABLE OPEN VEHICLE
LOADING SPOUT

TO 1000TPH*

MID30-OV/OS

TECHNICAL SPECIFICATIONS

PARAGON™ SERIES

OPEN RAILCAR OR TRUCK LOADER

DESIGN CRITERIA: The equipment described in this technical specification is designed to load dry dusty bulk products into open railcars at high loading rates, and will reduce or eliminate dust in compliance with most federal and local EPA regulations.

This equipment is considered by most agencies to be the Best Available Current Technology (BACT) in terms of dust control however, it must be connected to suitable air and dust evacuation equipment.

DESCRIPTION: The **MIDWEST Paragon™** Series Retractable Bulk Loading Spout is designed for open vehicles and will accept dry dusty products through a top flanged inlet from an **Airflo™** air gravity conveyor, **Multiflo™** screw conveyor, belt conveyor, drag conveyor or direct silo or bin withdrawal. The spout has its own reversible electric motor to extend or retract the lower spout discharge. The spout vertical travel is sized to reach the bottom of a vehicle. Dust and displaced air are withdrawn through the annular area between the product column and the **Rhinoflex™** Flexible Outer Spout, out through the flanged dust outlet and to a dust collector or scrubber. Consult the factory for a variety of supplemental equipment, options and accessories available. The Retractable Bulk Loading Spout flanged dust outlet must be connected to a dust collector or scrubber which must be sized to place the spout and the vehicle or vessel being loaded under a negative pressure or vacuum as recommended by **MIDWEST** to evacuate dust and air being displaced by the product.

MODEL MD30-OV ENCLOSED RAILCAR OR TRUCK LOADER

MAIN PAN: Standard construction ASTM A 36 carbon steel 7 GA(3/16) thick all welded box construction with top hinged access door over drive components. Additional (2) hinged access doors on sides of main pan to inspect lifting cables and slack cable limit switches. Applicable to **MD/V/A 30's** and **ME/V/A 36's** only. Class IIIA all stainless steel construction available. (Specify 304 or 316) Note: Refer to classes of construction available.

PRODUCT INLET: Flanged 15" diameter with (8) 3/8" diameter x 1" studs allows loader to be bolted to a **MIDWEST** sliding knife gate, withdrawal valve, **Multiflo™** Screw Conveyor, discharge or **MIDWEST AIRFLO™** Air Gravity Conveyor discharge box.

DRIVE: Electric motor drive winch with totally enclosed motor and gear reducer mounted under the main pan for weather protection. 3/4 and 1 HP motors are used depending upon length of travel and class of construction. A rotating NEMA 4 up/down SPDT (2) position limit switch protects the gear reducer from damage by shutting off the motor at full up or down position. **This switch must be adjusted in the field after installation and before operation begins.** The **MIDWEST** gear reducer and drive components are not covered by warranty until both up and down adjustments have been completed according to the **MIDWEST** Instruction Manual. Cable lifting pulleys are precision machined cast ductile steel and are keyed to the reducer shaft with machined steel coupling. A (3) point 1/4" diameter cable lifting system on all **MD/V/A 30's** provides a robust lifting winch. Machined lifting bolts on lift ring are provided for final leveling of the spout. The drive

access door on top of retractable spout main pan serves as a maintenance access to all drive components. Cable transfer sheaves are machined steel, oil impregnated bronze brushed, and have keepers to prevent the lifting cables from snarling.

Four (4) leveling support lugs are provided on top of main pan for leveling and supporting the main pan during installation.

NOTE: Main pan and lower spout lift ring must be level for proper operation.

***PRODUCT VENTURI:** The **MIDWEST** Venturi is sized to load a maximum of 1000 STPH of 60 PCF product (free flowing fines). For throughput capacities other than 1000 STPH, refer to the next larger loading spout or consult the factory. Capacities are based on a consistent feed rate and entry free fall velocity of product into the spout of a minimum of 12 ft/sec. When fully filled with product the Venturi forms the product into a controlled column reducing dust caused by column acceleration. For specifications on classes of construction, refer to next page.

VERTICAL USEFUL TRAVEL: 4 feet to 20 feet standard travels available in 2' increments. Consult factory for travels other than standard.

FLEXIBLE OUTER SPOUT: The **MIDWEST Rhinoflex™** Flexible Outer Spout is constructed of 17 oz. white cross stitched coated polyester fabric (176° F max. to -45° F min.) which is double lock stitched. 6061-T6 extruded aluminum outer rings and half round 6061-T6 extruded aluminum inner rings are riveted together for strength compressing the fabric into a concave area on the back side of the outer ring. Refer to classes of construction for temperature ratings to 1000° F. **MIDWEST** aluminum extrusions have rounded edges to avoid shearing of fabric. Top and bottom rings are secured to the top of the spout and also the lower lifting ring with (4) 3/8 NC lock bolts. All **MIDWEST Rhinoflex™** Flexible Outer Spouts include one (1) 1/8" diameter stainless steel grounding cable riveted to each aluminum outer ring.

CAUTION: Each end of the grounding cable includes a lug which must be firmly secured to the lifting ring and the upper main pan to insure electrical continuity and to dissipate static electricity.

FLANGED DUST OUTLET: The **MD/V30-OV** Retractable Bulk Loading Spout includes one 8" diameter flanged dust outlet which can be installed on either side of the main pan assembly. (Refer to drawing). This flanged dust outlet must be connected to a dust collector or scrubber to obtain successful dust free loading. A second dust outlet can also be provided for special applications. Consult factory for air and dust withdrawal recommendations. Optional front flanged outlet connection is for the installation of **MIDWEST** Clean Air Fan, refer to **Vacupac™** MA 30 and 36 series loading spout with filter module. **NOTE:** **MIDWEST** offers standard **Paragon™** Series compact high efficiency **Vacupac™** stand alone dust collectors sized to evacuate displaced air and dust. Consult factory for details.

LIFTING RING: Cast machined unpainted aluminum alloy (3) piece lifting ring with mounting pads for accessories and bolt holes for lower scavenger. Consult factory for available alternate materials of construction. Lifting system is robust (3) point pickup suitable for rotating trimming spoon (vessel loading applications).

OUTER SCAVENGER: The **MIDWEST** Outer Scavenger is flanged to connect to the bottom of the lifting ring with (4) 3/8 NC bolts. Class I Scavengers are constructed of abrasive resistant low density cross link white polymer. Other outer scavengers are available, including Class IA fabricated from A36 carbon steel, Class IB, non sparking aluminum and Class III, fabricated from 316L or 304 stainless steel. Specify class of construction when ordering.

INNER CONES: **MIDWEST** inner cones are used for column control. Abrasive resistant cones are available and are attached with 1/8"x 2" flat nylon straps installed approximately 120 degrees apart, or with 3/16" wire rope and clamps, depending upon the materials of construction ordered. These cones control the product column the full length of travel with the lower cone firmly secured inside cast lifting ring. Specify Class I, IA, IB, II, III, and V. (Refer to chart below.) Optional (FG) Food Grade double layer white polyester strapping with flat integral grounding cables sewn inside dissipates static electrical charges available.

CAUTION: Class I polymer cones may require a grounding cable to reduce the possibility of static charges in a hazardous area. Consult factory for details.

CLASSES OF CONSTRUCTION AVAILABLE:

Class I	Abrasive Fines (High-density AR cross-linked polymer) to 176° F and -40° F
Class I (FG)	Abrasive Fines (Same as Class I except White Food Grade)
Class I A	Mildly Abrasive Granules (A36 carbon steel)
Class I B	Contamination Free Fines and Pellets (6061 T6 non sparking aluminum)
Class II	Abrasive Granules (250 BHN AR steel)
Class III	Stainless Steel Product Flow Area only (304 furnished as standard, 316 available)
Class III (FG)	Food Grade Products (Same as class III with ground and polished welds.)
Class III A	Stainless Steel all Fabricated Metal Components (304 furnished as standard, 316L available)
Class III A (FG)	Corrosive or Non-Contaminate Environment (Same as Class III A with stainless steel fastings)
Class IV A	High Temperature 177° F to 400° F
Class IV B	High Temperature to 1000° F
Class V	Abrasive Lumps High Impact (400 BHN AR steel)
Class V A	Abrasive Lumps High Impact (400 BHN AR steel Venturi, with integral rockbox to reduce wear)
Class V T	Abrasive Lumps High Impact (Triten™ Hard Coat)

PAINT: Mechanical cleaned with (3) mils white two part epoxy standard. Consult factory for optional paint systems.

ASSEMBLY: The **Paragon™** Series MD30 Retractable Bulk Loading Spout is shipped completely assembled, and ready to install.

ESTIMATED MECHANICAL FIELD ERECTION: Four (4) hours for units shipped completely assembled, excluding dust piping.

ESTIMATED ELECTRICAL FIELD WIRING: One (1) hour with power available within 7 feet and factory prewiring is purchased.

FIELD SUPERVISION: Erection and/or start up assistance by **MIDWEST** is available at a per diem cost. Consult factory for prices.

INSTRUCTION MANUALS: **MIDWEST** provides two (2) Installation, Operating and Maintenance Manuals one shipped with equipment and one forwarded to the purchasing department at time of shipment. Additional copies can be purchased at additional cost.

CAUTION: Many dry bulk products contain explosive dust. **MIDWEST** offers explosion proof (XP) electrics as an option for all electrical components and PLC controls. Intrinsically safe barriers are also available for hazardous areas. Consult factory for additional information and pricing.

OPTIONS AVAILABLE:

PREWIRING: Retractable Bulk Loading Spout accessories are completely prewired to a common NEMA 4X junction box with a numbered terminal strip located on the main pan assembly. Prepiping is also available for pneumatic vibrators if applicable. Wiring is contained inside liquid tight conduit or hard piping as required for (XP) applications. (XP) junction boxes are also available.

MOTOR PREWIRING: **MIDWEST** can prewire loading spout drive motor to an independent NEMA 4X or (XP) junction box. NOTE: Usually applies to multiple equipment stackups consisting of loading spout and positioner or **Vaculoder™**. **MIDWEST** supplied motor controls (MCC) are also available.

OPERATOR CONTROLS AND MOTOR CONTROLS (MCC): Available for all models. Refer to **MIDWEST** Electrical Options. Consult factory for pricing.

ACCESSORIES:

NOTE: Accessory items are shipped in kit form to be field installed however, are factory installed if **MIDWEST** prewiring option is purchased.

LIMIT SWITCH, THIRD INTERMEDIATE POSITION: Provides an intermediate set point to shut down product feed or provide an intermediate electrical signal. Example: A short height above vehicle hatch when frequent loading is common. This allows spout to not be fully retracted after each vehicle has been loaded to reduce time to raise and lower.

SLACK CABLE LIMIT SWITCH KIT: Available for loading enclosed vehicles when spout enclosed vehicle scavenger makes contact with the rim of an enclosed vehicle hatch or side of an open truck. This option includes (2) NEMA 4 DPDT lever limit switches which shut off drive motor when contact is made by either switch. Temperature range, (230°F max. to -40°F min.). Refer to MAIN PAN construction with (2) hinged side access doors for lift cable and limit switch inspection.

AUTOMATIC RAISING KIT: As product pile increases in height and pushes **MIDWEST** Flexible Skirt out, the tilt switch probe sends a signal to the Automatic Raising Kit NEMA 4X

controller (shipped loose) which signals the spout to raise. Two timers are included to adjust probe sensitivity and duration of raising mode. Timer (#1) is used to delay signal to prevent accidental tilting and timer (#2) is used to signal motor how high to raise. One (1) probe standard, 2, 3 or 4 optional. stainless steel 6" diameter floatation ball included for light fluffy aerated products.

FLEXIBLE SKIRT: The Standard Flexible Skirt is constructed from neoprene or optional anti-static rubber. Skirt clamps to the lower rim of Outer Scavenger and conforms to product pile, reducing dust emissions around spout discharge and increasing capture velocity. When using the skirt, the automatic raising probe is usually suspended on the outside of the skirt and is activated when the skirt pushes the probe out and at an angle above 10 degrees to engage the lifting motor.

AIR VIBRATOR KIT: Two (2) piston type air vibrators can be located on lower lifting ring to vibrate loose product from inside of spout after loading. Vibrators are controlled by a 120 VAC or 240 VAC NEMA 4X solenoid valve located on the main pan. Vibrators and solenoid valve are connected by a flexible air line festooned down the back of the **Rhinoflex™** Flexible Outer Spout. Air supply and field connection to valve are the customer's responsibilities. Plant air consumption 6 CFM @ 45/100 PSI.

FILTER REGULATOR LUBRICATOR (VIBRATORS): Includes .5 (1/2") NPT maintenance valve with lock out feature.

DUST OUTLET ELBOW: This 45 degree 6" diameter elbow can be installed on either the front dust outlet or the optional (NSP) top pan dust outlet to facilitate field dust piping installation.

Technical specifications are subject to change without prior notification

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EQUIPMENT INDICATED IN SOLID COLOR IS INCLUDED IN THIS TECHNICAL SPECIFICATION.

EQUIPMENT OUTLINED IS AVAILABLE. CONSULT **MIDWEST** FOR DETAILS.

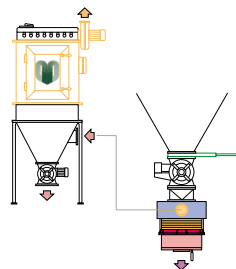
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TECHNICAL DATA

MD30-OV PARAGON™ SERIES

LOADING SPOUT

Loading Capacities

PRODUCT	TEMP (F/C)	DENSITY (PCF)	LOAD RATE STPH	MTPH

SCREEN ANALYSIS

% IN/MM % IN/MM

	VERTICAL TRAVEL	RETRACTED HEIGHT	WEIGHT CLASS I	WEIGHT IA,II,IV,V
<input type="checkbox"/>	06' (1.8)	32" (.81)	637 (290)	740 (336)
<input type="checkbox"/>	08' (2.5)	36" (.91)	655 (298)	795 (361)
<input type="checkbox"/>	10' (3.0)	40" (1.02)	695 (316)	875 (398)
<input type="checkbox"/>	12' (3.5)	44" (1.12)	750 (341)	930 (423)
<input type="checkbox"/>	14' (4.2)	48" (1.22)	775 (352)	1020 (347)
<input type="checkbox"/>	16' (4.8)	52" (1.32)	865 (393)	1070 (486)
<input type="checkbox"/>	18' (5.5)	56" (1.42)	895 (407)	1155 (525)
<input type="checkbox"/>	20' (6.0)	60" (1.52)	925 (420)	1240 (564)

Standard shipping container heavy duty 400# test: water resistant carton strapped to wood pallet;

Size 40" (1016) X 60" (1524) X _____ high, ie: retracted height plus 8" (204), weight 150lb/68 kg, shipping container only

Classes of Construction Available:

- Class I **Abrasive or Corrosive Fines:** *(High-density AR Cross-Linked Polymer) Temperature Rating: to +176 F, -40 F. Product Flow Area.*
- Class IFG **Abrasive Fines:** *Same as Class I except White Food Grade Polymer.*
- Class IA **Non-Abrasive Fines:** *A36 Carbon Steel Product Flow Area.*
- Class IB **Contamination Free Fines and Pellets:** *Aluminum Construction 6061-T6 Castings, Extrusions and/or Machined (spun).*
- Class II **Abrasive Granules:** *250 BHN AR Steel, Product Flow Area.*
- Class III **Corrosive Fines, Granules, Soft Lumps:** *Stainless Steel Product Flow Area, 304 SS, 316 SS, 316 L (2B or 4B) available (specify).*
- Class III FG **Food Grade Products:** *Same Construction as Class III with Ground and Polished Welds.*
- Class IIIA **Corrosive or Non-Contaminate Environment:** *Stainless Steel Fabricated Components 304 SS, 316 SS, 316 L 2B and 4B available (specify) Non-Product Flow Area.*
- Class IIIA/FG **Corrosive or Non-Contaminate Environment:** *Same as Class IIIA with Stainless Steel Fastenings. Non-Product Flow Area.*
- Class IVA **Hot Materials:** *Temperature of Product being loaded, 177 F to 400 F, High Temp Rhinoflex™ Flexible Outer Spout "Orange" Color.*
- Class IVB **Hot Materials:** *To 1000 F, Rhinoflex™ Fiberglass, "White" Color.*
- Class V **Abrasive Granules and Lumps with Sharp Edges:** *High Impact 400 BHN AR Steel.*
- Class VA **Abrasive Granules and Lumps with Sharp Edges:** *High Impact 400 BHN AR Steel with Rock Box. Applicable to Loading Spout Venturies or (NSP) Inlet Transitions Only.*
- Class VT **Abrasive Lumps and High impact:** *Triten™ Hard Coat.*

CAUTION: Many dry bulk products contain explosive dust. Midwest offers explosion proof (XP) electrics as an option for all electrical components and PLC controls. Intrinsically safe barriers are also available for hazardous areas. Consult factory for additional information and pricing.

NOTE: All standard fastenings are zinc plated to resist surface rust. Stainless steel and grade 8 high strength fastenings are available. Standard loading spout lift rings are cast 6061T6 machined aluminum alloy and are unpainted. Cast malleable steel (painted) and cast stainless steel available. Contact factory for (NSP) cost.

Important

Loading capacities are based on product bulk density of 60 PCF fines and 12 FT/SEC vertical entry velocity. Variations in density and lump size will affect loading capacity. Variations in entry velocity and trajectories other than vertical product entry could cause premature wear in product flow areas. Midwest recommendations for classes of construction are based on product samples supplied. Midwest loading spouts are designed to load product only in the plumb (vertical) position. Consult Midwest for horizontal spout positioners available.

Drive Winch Data

3/16" (4.7) diameter lift cables, as applicable (3) point pickup

14 FPM lifting velocity (Average)

- .5 (1/2) HP Motor, TEFC Enclosure, 1140 (925) RPM. Reducer 60:1 ratio 935 IN/LBS Torque, Safety Factor
- .75 (3/4) HP Motor, TEFC Enclosure, 1140 (925) RPM. Reducer 162:1 ratio 1460 IN/LBS Torque, Safety Factor
- .75 (3/4) HP Brake Motor, TEFC Enclosure, 1750 (1425) RPM. Reducer 162:1 ratio 2782 IN/LBS Torque, Safety Factor
- 1.0 (1) HP Brake Motor, TEFC Enclosure, 1750 (1425) RPM. Reducer 162:1 ratio 3709 IN/LBS Torque, Safety Factor
- Special or (NSP)

Accessories

- Limit Switch, Third Intermediate Position
- Slack Cable Limit Switch Kit: DPDT NEMA 4 Standard
- Automatic Raising Kit: NEMA Type VAC
- Air Vibrator Kit: (6 CFM, 45/80 PSI Required) NEMA Solenoid Valve VAC
- Pneumatic Filter, Regulator, Lubricator NPT (Vibrators)
- Flexible Skirt
- Operator Controls: NEMA IP
- Motor Controls: NEMA IP
- Special Paint:

Options

- (NSP) Dust Outlet Diameter
- Explosion Proof (XP) Electrics, NEMA
- Accessory Prewiring, NEMA
- Motor Prewire: Motor(s)
- Intrinsically Safe Barrier (For XP Controls)

Air Withdrawal Guide

Consult Midwest for verification. MD30-OV / 1804* CFM for 1000 STPH. Exit velocity at 8" diameter dust outlet 5184 FPM/V @ 5" SPWG. **NOTE: Do not exceed 1800 CFM through loading spout.**

*Based on 60 PCF fines. Add air gravity conveyor aeration and 50% of silo aeration air if applicable. 500 STPH, 60 PCF product equals 902 CFM